

1. Contents of the Package

The types of parts included in the package varies depending on the Model (Model and Suffix Code). Check that the following parts are included. If the contents are not correct or missing or if there is physical damage, contact the dealer from which you purchased them.

Model 707862-E6 (for multiple WE400 measuring stations, complies with ANSI/EIA Standard)

Parts Name	Quantity	Notes	Parts Name	Quantity	Notes
Rack frame	1		Rear bracket	1	
M5 Binding-head screws	6	Length: 12 mm	M3 Binding-head screws	8	Length: 8 mm
Cover sticker	4				

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Parts Name	Quantity	Notes	Parts Name	Quantity	Notes
Rack frame	1		Rear bracket	1	
Upper bracket	1		M5 Binding-head screws	6	Length: 12 mm
M3 Binding-head screws	10	Length: 8 mm	Cover sticker	4	

2. Procedure for Removing the Parts from the Station for Rack Mounting

Removing the handle

Note

You may not be able to reattach the handle once you remove it.

1. Insert a Philip's head screw driver in the direction of arrow A, and remove the cover by lifting the handle cover (a) (two locations per station). If it does not come off easily, use another tool to widen the right and left sides of the handle cover while lifting it up.
2. Remove the attachment screws (b) that are holding down the handle (two locations per station).

Removing the bottom feet and the station cover attachment screws

Note

You will not be able to reattach the screws (d) of the bottom feet (c) once you remove them. The bottom feet (Model: B9951CP, four pieces needed for the station) are available as optional accessories (sold separately). For information and ordering, contact the dealer from which you purchased the measurement station.

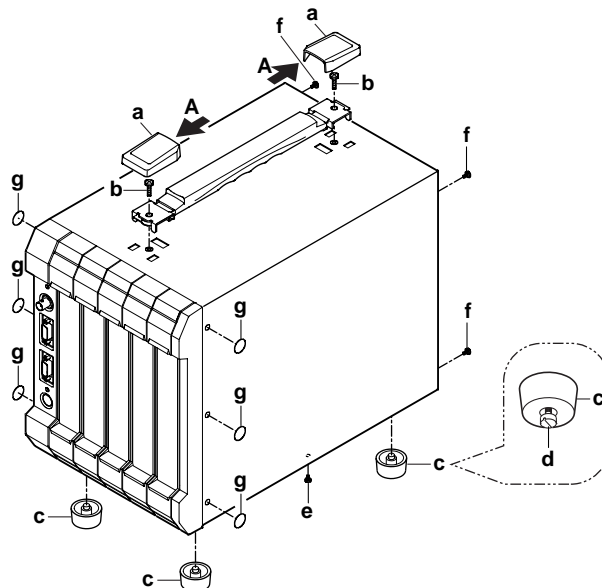
1. Loosen the screws (d) embedded in the feet (c) until the feet come off (four locations per station).
2. Remove the attachment screws (e) on the bottom side that are holding the station cover (two locations per station).

Removing the attachment screws of the rear panel of the station cover

Remove the attachment screws (f) for the station cover of the rear panel (two locations per station). Remove the attachment screws (f) on the left side of the back of the station that is going to be mounted on the left. Similarly, remove the attachment screws (f) on the right side of the back of the station that is going to be mounted on the right. Consult the figure on the next page.

Removing the sealing labels

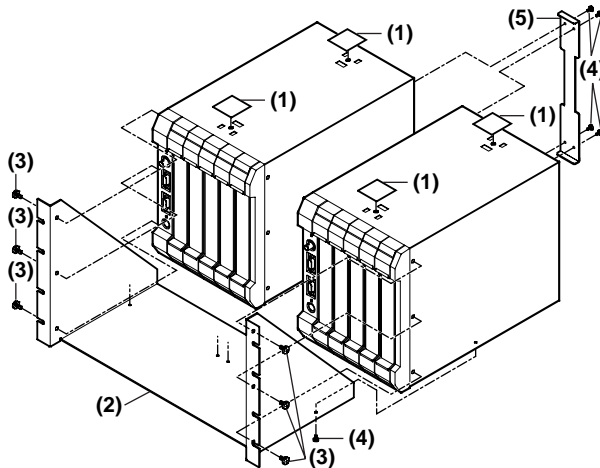
Peel off the sealing labels (g) (six locations per station).



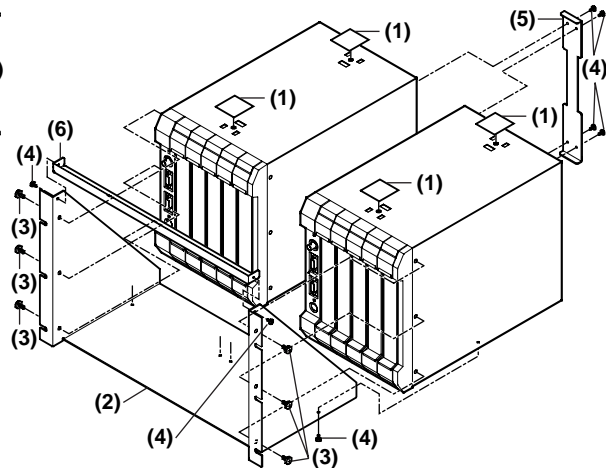
3. Procedure for attaching the rack mount fitting

1. Stick sealing labels (1) on the holes where the handle was attached (four locations).
2. Attach the left side of the left station to the left side of the rack frame (2) using M5 binding-head screws (3) (three locations).
Tightening torque reference: 2.8 to 2.9 N·m
3. Attach the right side of the right station to the right side of the rack frame (2) using M5 binding-head screws (3) (three locations).
Tightening torque reference: 2.8 to 2.9 N·m
4. Attach the bottom side of both stations to the bottom of the rack frame (2) using M3 binding-head screws (4) (four locations).
Tightening torque reference: 0.6 to 0.7 N·m
5. Attach the rear bracket (5) to the rear section of both stations using M3 binding-head screws (4) (four locations).
Tightening torque reference: 0.6 to 0.7 N·m
6. For Model 707862-J6 (for multiple WE400 measuring stations, JIS Standard) only, attach the upper bracket (6) to the rack frame (2) using M3 binding-head screws (4) (two locations).
Tightening torque reference: 0.6 to 0.7 N·m

Model 707861-E6 (for multiple WE400 measuring station, ANSI/EIA Standard)



Model 707862-J6 (for multiple WE400 measuring stations, JIS Standard)



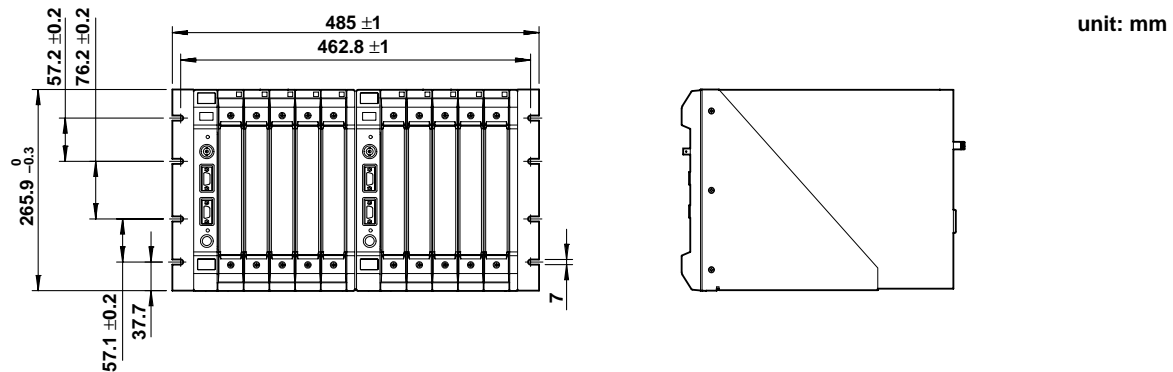
4. Procedure for mounting the station onto the rack

Mount the station according to the dimensions indicated below.

Note

1. Please have the station supported from the bottom. Make sure not to cover the ventilation holes in the process.
2. Allow 100 mm of space around the station for ventilation purposes.

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